

**L.M.S.**  
**4-6-2**  
**CLASS 8 P**  
**"CORONATION"**  
**(DUCHESS)**

**N B** : Drawing Numbers **underlined in bold** type and marked \* indicate a 2 part drawing. (i e Part 1 & Part 2) and when ordering copies each separate part must be paid for.

DRAWING No	TITLE	DATE
<b>C 33886*</b>	SMOKEBOX ARRGT 6230,6233/4,6249, 6252/3,6257	4-07-39
<b>C 33987*</b>	DOUBLE CHIMNEY 6245	7-03-39
C 33993	CASING FOR DOUBLE CHIMNEY WITH K.C.BLAST PIPE ARRGT 6245	23-04-39
C 34024	STREAMLINE ARRGT ABOVE PLATFORM (FRONT END) WITH K.C. BLAST PIP ARRANGEMENT 6245	22-04-39 24-06-41 17-09-43
D35-14157	1/24 SCALE MODEL PROPOSED STREAMLINE 4-6-2 ENGINE # 6203 - 6212	
<b>D36-14462*</b>	PROPOSED ARRGT OF WATER- TUBE BOILER (350lbs/sq in 40 sq ft GRATE)	?
<b>D36-14496*</b>	ARRGT OF BOILER WITH WATER TUBE FIREBOX DESIGNED PRESS. 300lbs/sq in 45 sq ft GRATE	?
<b>D36-14510*</b>	ARRGT OF COAL PUSHER - 4000 GALLON TENDER WITH INCREASED COAL CAPACITY FOR 4-6-2 PASS. ENGINES 6206,6220-6252	24-11-37 3-03-38 9-05-38
<b>36-14686*</b>	CAB ARRANGEMENT 6220-6229, 6235-6248	5-03-37
D36-14686	CAB ARRGT	
<b>D36-14738*</b>	PONY TRUCK ARRANGEMENT	16-02-37
D36-14784	OUTSIDE CYLINDER CLOTHING ARRANGEMENT 6220-6224	9-02-37
<b>D36-14794*</b>	ASHPAN ARRANGEMENT 6220-6228,6230-6238	no date

<b>DRAWING No</b>	<b>TITLE</b>	<b>DATE</b>
<b><u>D37-14761*</u></b>	FRAME ARRANGEMENT 6220-6224	7-04-37
<b><u>D37-14852*</u></b>	ARRGT, STREAMLINE AT FRAME 6220-6229,6235-6248	16-02-37
<b><u>D37-14854*</u></b>	BOGIE ARRANGEMENT 6220-6234	1-02-37
D37-14884	PAINTING SCHEME 6220 ***CORONATION***	15-02-37
D37-14890	CHIMNEY CASING	16-04-37
<b><u>D37-14892*</u></b>	STAYING OF THROATPLATE ( SHEET No 1 ) 6220-6257	1-03-37
<b><u>D37-14897*</u></b>	ARRANGEMENT OF STREAMLINGING ABOVE PLATFORM FOR SECTIONS SEE DRAWING D37-14898 6220-6229,6235-6248	27-04-37
<b><u>D37-14898*</u></b>	TRANSVERSE SECTIONS OF STREAMLINE ABOVE PLATFORM FOR ARRG T SEE D37-14897 6220-6229,6235-6248	9-04-37
<b><u>D37-14899*</u></b>	CLOTHING ARRANGEMENT 6220-6229,6235-6248	15-06-37
<b><u>D37-14900*</u></b>	ARRANGEMENT & DETAILS OF STREAMLINED FRONT END (ABOVE PLATFORM) 6220-6229,6235-6252	15-04-37
<b><u>D37-15000*</u></b>	GENERAL ARRANGEMENT 4-6-2 PASSENGER ENGINE (signed by W.A.Stanier May 10 <sup>th</sup> 1937)	10-05-37
<b><u>D37-15057*</u></b>	FRAME SLOTTING SKETCHES 6220-6229,6235-6248	23-09-37

DRAWING No	TITLE	DATE
<b><u>D37-15108*</u></b>	MOTION ARRANGEMENT 6220-6257	26-10-37
<b><u>D37-15111*</u></b>	LUBRICATION ARRANGEMENT 6225-6229,6235-6248	11-11-37
<b><u>D37-15132*</u></b>	CLOTHING ARRANGEMENT 6230-6234,6249-6257	27-04-38
<b><u>D37-15138*</u></b>	CAB ARRANGEMENT 6230-6234,6249-6255	12-02-38
<b><u>D37-15153*</u></b>	PIPE ROD ARRANGEMENT 6220-6229,6235-6248	20-11-37
<b><u>D37-15157*</u></b>	PIPE & ROD ARRANGEMENT 6220-6255	7-02-38
D37-15158	END VIEWS - PIPE ARRGT 6220-6255	1-02-38
<b><u>D37-15160*</u></b>	FRAME DRILLING TEMPLATE 6230-6234,6249-6252	21-12-36
<b><u>D37-15173*</u></b>	FRAME ARRANGEMENT 6230-6234,6249-6255	no date
D38-15192	FRAME FOR PONY TRUCK 6220-6255	18-01-38
<b><u>D38-15221*</u></b>	ARRGT OF A.T.C. (4-6-2 passenger engine) 6225-6229	no date
<b><u>D38-15271*</u></b>	PONY TRUCK ARRANGEMENT 6220-6255	1-04-38
<b><u>D38-15274*</u></b>	INSIDE CYLINDERS 16.5"dia x 28" stroke	8-01-44
<b><u>D38-15460*</u></b>	GENERAL ARRANGEMENT 4-6-2 PASSENGER ENGINE (signed by W.A.Stanier May 4th 1938)	4-05-38
D38-15498	ARRGT OF ATC HUDD SYSTEM	no date

<b>DRAWING No</b>	<b>TITLE</b>	<b>DATE</b>
<b><u>D38-15645*</u></b>	BOGIE ARRANGEMENT	20-03-39
D39-15211	STREAMLINE ARRANGEMENT ABOVE PLATFORM (FRONT END) WITH DOUBLE BLAST PIPE ARRGT	22-04-39
		20-07-43
<b><u>D39-15724*</u></b>	PONY TRUCK ARRANGEMENT	20-03-39
<b><u>D39-15808*</u></b>	OUTSIDE CYLINDERS 16.5" dia x 28" stroke	16-04-40
<b><u>D39-15809*</u></b>	INSIDE CYLINDERS 16.5" dia x 28" stroke 10" valve	15-04-40
D40-16106	FRAME ARRANGEMENT & DETAILS ( FRONT END )	2-05-40
<b><u>D40-16147*</u></b>	MOTION ARRANGEMENT	27-06-40
D45-16971	SELF-CLEANING SMOKEBOX ARRGT	18-12-45
<b><u>D45-17048*</u></b>	FRAME DRILLING TEMPLATE	14-12-45
D46-17100	ROCKING GRATE ARRANGEMENT	18-02-46
<b><u>D46-17289*</u></b>	PONY TRUCK ARRANGEMENT	4-09-47
<b><u>D47-17573*</u></b>	BOGIE ARRANGEMENT	8-05-47
<b><u>D47-17705*</u></b>	FRAME ARRANGEMENT	18-10-47
<b><u>D47-17706*</u></b>	FRAME SLOTTING TEMPLATE	23-05-47
<b><u>D47-17707*</u></b>	FRAME DRILLING TEMPLATE	20-10-47
<b><u>D47-17726*</u></b>	ASHPAN ARRANGEMENT	9-08-47
		6-11-47
<b><u>D47-17812*</u></b>	CAB ARRANGEMENT	18-08-47

<b>DRAWING No</b>	<b>TITLE</b>	<b>DATE</b>
<b><u>D47-17953*</u></b>	PIPE & ROD ARRANGEMENT (for end view see : D47-17954)	1-01-48
D47-17954	END VIEWS - PIPE & ROD ARRGT (for elevation & plan see : D47-17953)	1-01-48
D50-20185	DIAPHRAGM PLATE	6-09-52
D50-20429	GUDGEON PINS NUTS & SPLIT COTTERS	19-01-51
D51-20434	ARRGT & DETAILS OF DROP GRATE OPERATING GEAR	5-05-55
D51-20439	SHIELD FOR FIREHOLE	12-01-51
<b><u>D52-21011*</u></b>	INSIDE CYLINDERS	28-02-52
D52-21111	PIPE & ROD ARRANGEMENT ( END VIEWS )	no date
D52-21125	SPRING GEAR DETAILS FOR PONY TRUCK	18-05-52
D54-22087	HOUSING FOR RUBBER BEARERS	11-10-54
D55-22165	AXLEBOX GUIDE LINERS	12-04-55
D55-22244	PISTON ROD	18-10-55
D55-22295	CENTRE FIREBAR FRAME	2-12-55
D57-22956	C.W. STEAM CONN. BETWEEN ENGINE & TENDER ( DAVIS & METCALFE ONE-PIECE COUPLING)	21-08-57
D58-23370	INJECTOR CARRIER BRACKET	14-05-58
<b><u>D58-23579*</u></b>	ARRGT OF B.R. AUTOMATIC WARNING SYSTEM	30-12-58
D59-24434	DETAILS FOR FLAMAN SPEED RECORDER	14-04-61

DRAWING No	TITLE	DATE
D59-24435	DETAILS FOR FLAMAN SPEED	13-04-61
	RECORDER	
<b><u>D59-24436*</u></b>	ARRANGMENT OF FLAMAN SPEED	7-11-60
	RECORDER	
<b><u>D60-24976*</u></b>	PONY TRUCK BEARING SPRING	11-08-60